REMARKS/ARGUMENTS

A substitute specification is being filed in order to conform with U.S. practice. Headings have been added to the specification. Spelling and grammatical errors have also been corrected. The substitute specification contains no new matter. Amendments have been made to the claims to remove the multiple dependencies and an abstract has been added. An early action on the merits is respectfully requested.

If any additional fees are required in connection with this case, it is respectfully requested that they be charged to Deposit Account No. 02-0184.

Respectfully submitted,

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I hereby certify that this correspondence is being deposited with the United States Postal Service as Express Mail in an envelope addressed to: "Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313" on October 7, 2004.

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SUBSTITUTE SPECIFICATION WITH MARKINGS

BACKGROUND OF THE INVENTION

robot arm for a robot which is connected to a main drive via at least one arm such that it can be moved, the robot arm having a housing and a plurality of drive motors being provided in order to swivel the housing about and axis and in order to drive a spindle in rotation about an axis and linearly along the axis.

[0002] Drive devices of this type are known and can be obtained on the market in many forms and designs. The

obtained on the market in many forms and designs. The disadvantage is that these are all of very complicated construction in terms of apparatus and drive motors for moving these drive devices for robots are normally situated on said drive devices, that is to say can be connected to one another by diverse coupling elements and are implemented in a separate housing.

[0003] It is, moreover, disadvantageous that drive devices of this kind are very complicated to produce and, in particular, are not suitable for very small robots, mini robots.

[0004] EP 0 295 306 Al discloses a robot arm, individual arms being connected to one another such that they can be swiveled, and it being possible for the individual arms to be braked by separate braking devices. The individual arms are

swiveled into one another via separate individual electric motors.

[0005] A similar construction of robot arms is disclosed by US 5,017,083, in which an electric motor for swiveling the individual robot arm is seated on the individual robot arm. The electric motors are placed and driven independently on the arms.

[0006] A similar robot arm is described in US 5,271,292. There, individual separate motors are also seated on a robot arm in order to swivel the respective arms with one another or toward one another.

[0007] US 6,287,406 B1 shows a parallelogram-like removable system for glass roofs, appropriate individual motors which can be driven separately being assigned to each arm or arm elements.

[0008] The present invention is based on the object of providing a drive device of the type mentioned at the beginning which eliminates the aforementioned disadvantages and with which a drive unit, in particular a robot arm for robots, can be implemented which is of very small construction and can be used universally. Furthermore, it should be possible to implement very large angles, in particular swiveling angles and very high power and power densities.

SUMMARY OF THE INVENTION

[0009] In order to achieve this the object, the drive motors are inserted into the housing in an integrated manner and motor shafts of the drive motors are mounted in the housing of the

robot arm, the spindle and also the drive motors being inserted into the common housing of the robot arm and stators of the drive motors being inserted into receiving openings in a fixedly integrated or re-detachable manner.

[0010] In the present invention, it has proven to be particularly advantageous to integrate a plurality of drive motors permanently in housing, in particular in the robot arm, in order firstly to swivel the robot arm and secondly to drive a spindle in rotation and, at the same time, to permit a linear lifting movement of the spindle.

[0011] In this case, the motor elements can, for example, be permanently inserted into a corresponding receiving opening in the housing or mounted therein. In particular, thought may also be given for example to the respective mountings of the motor shaft being carried out in bearing plates which are accommodated in the housing.

[0012] In this way, the spindle rods and/or the shafts of the drive motors can be inserted into the housing in an integrated and cost-saving manner. Likewise, a transmitter element can be connected to one and the same shaft of the motor element, as a feedback instrument, absolute value transmitter, encoder, resolver or the like.

[0013] In addition, the appropriate mounting of the motor element is situated directly in the housing or is integrated into the housing. This ensures that the motor elements are formed as

constituent parts of the housing itself, in order to swivel the robot arm and/or drive the spindle in rotation or linearly.

[0014] In this way, corresponding belts, toothed belts, toothed disks or the like can be provided in order to carry out the corresponding drive movements. The invention is not to be restricted to this.

BRIEF DESCRIPTION OF THE DRAWINGS

[0015] Further advantages, features and details of the invention emerge from the following description of preferred exemplary embodiments and by using the drawing, in which:

[0016] <u>figure Figure</u> 1 shows a perspectively illustrated view of a drive device, in particular a robot arm for a robot;

[0017] <u>figure</u> Figure 2 shows a schematically illustrated bottom view of a housing of the robot arm;

[0018] <u>figure Figure</u> 3 shows a partially perspectively illustrated top view of the robot arm according to <u>figure Figure</u> 1;

[0019] <u>figure Figure</u> 4 shows a schematically illustrated perspective bottom view of part of the robot arm according to <u>figure</u> Figure 1.

DETAILED DESCRIPTION

[0020] According to <u>figure Figure 1</u>, a robot R has a main drive 1 which can be fixed to or mounted on a frame, machine

frame or the like, not illustrated here, such that it can be displaced vertically and/or laterally, if appropriate.

[0021] Preferably integrated in the main drive 1 is a drive motor M_5 , in order to drive an arm 2 such that it can be swiveled in a controlled manner about the axis A_5 .

[0022] The actual drive unit 3 is situated such that it can be swiveled about an axis A_2 of the arm 2.

[0023] The drive unit 3 is formed as a robot arm 4 and has a housing 5 in which, at one end, a linear guide, in particular a spindle 6, preferably constructed as a threaded rod, in particular a recirculating-ball spindle 7, can be moved in the illustrated direction of the double arrow X and can be driven to and fro about the axis 4 in the illustrated direction of the double arrow Y.

[0024] Provided in the region of an upper side 8 of the robot arm 4, as also emerges in particular from figure Figure 3, is a drive disk 9 or the like, pin elements or similar dogs, not illustrated here, engaging in a groove 10 in the spindle 6 in order to drive the latter in rotation about the axis A_4 . In this case, the drive movement of the drive disk 9 is carried out via a belt element 11, which is driven by the drive motor M_1 . Seated on the latter are a braking device 12 and a transmitter element 13.

[0025] In the present invention, as illustrated in particular schematically in figure 5, it is important that receiving openings 14.1 to 14.4 are provided in the housing 5 of the robot

arm 4, the spindle 6 being inserted into the receiving opening 14.4, the drive motor M_1 being inserted into the receiving opening 14.1 and the drive motors M_2 and M_3 being inserted into the respective receiving openings 14.2, 14.3 in a fixed, preferably re-detachable, manner. In this case, all the drive motors M_1 to M_3 required for the movement of the spindle 6 and for the movement of the robot arm 3 are inserted into the housing 5 of the robot arm 4 in an integrated manner. Their motor shafts are also seated directly in mountings as a constituent part of the housing 5.

[0026] In order to carry out the lifting movement of the spindle 6, as illustrated in particular in figure Figure 4, a lifting disk 16 is mounted on an underside 15 via bearings, not illustrated here, such that it can be rotated radially, corresponding ball elements or the like, not illustrated here, engaging in the spindle 6 and, as a result of rotation of the lifting disk 16, it being possible for the spindle 6 to be moved to and fro in the illustrated direction of the double arrow X, see figure Figure 1.

[0027] In this case, the lifting disk 16 is driven by means of the drive motor R_1 via the transmission element, in particular belt element 11, or implemented as a chain element.

[0028] The drive motor M_2 , which is integrated in the housing 5 of the robot arm 4, is used for the active driving and swiveling of the robot arm 4 with respect to the arm 2 about the axis A_2 .